



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	735	850097	PISTON/PISTON PIN	6	(STANDARD)	
1	735	850098	PISTON/PISTON PIN	AR	(.030 O.S.)	7
2	39	17464	PISTON RING	6	(STANDARD)	
2	39	17465	PISTON RING	6	(.030 O.S.)	
3	23	818465	MAIN BEARING SET	1	(STANDARD)	7
3	23	818466	MAIN BEARING SET	AR	(.001 U.S.)	7
3	23	818467	MAIN BEARING SET	AR	(.010 U.S.)	7
3	23	818468	MAIN BEARING SET	AR	(.020 U.S.)	7
4	17	35312	PIN-Dowel	2		
5	222	824320	FLYWHEEL	1		
6	10	49845	SCREW (7/16-20 x 1 in.)	6		
7		18643A 5	COUPLING ASSEMBLY	1		
8		18644	BUMPER-Rubber	3		
9	10	14883	SCREW (3/8-16 x 1-1/8 in.)	3		
10	12	13510	WASHER	3		
11	22	74036	FITTING-Grease	1		
12	614	811839	CONNECTING ROD	6		
13	10	11969	BOLT	12		
14	11	37493	NUT	12		
15	23	11992	BEARING UNIT	6	(STANDARD - PAIR)	
15	23	11993	BEARING UNIT	AR	(.001 U.S. - PAIR)	7
15	23	811858	BEARING UNIT	AR	(.010 U.S. - PAIR)	7
15	23	811859	BEARING UNIT	AR	(.020 U.S. - PAIR)	7
16	429	9517A 1	CRANKSHAFT	1		
17	28	818485	KEY	1		